

# Removing/Mounting Jig

When assembling the guide, do not remove the LM block from the LM rail whenever possible. If removing the LM block is inevitable due to the plate cover type or the assembly procedure, be sure to use the removing/mounting jig.

Mounting the LM block without using the removing/mounting jig may cause rolling elements to fall from the LM block due to contamination by foreign material, damage to internal components, or slight inclination. Mounting the LM block with some of the rolling elements missing may also cause premature damage to the LM block.

When using the removing/mounting jig, fit its end directly to the end of the LM rail and do not incline the jig.

Depending on the model, a removing/mounting jig may not be available. If this is the case, use a spare LM rail. Contact THK for details.

If any of the rolling elements fall from the LM block, contact THK. Do not use the product in that condition.

Note that the removing/mounting jig is not included in the LM Guide package as standard. To obtain one, contact THK.

