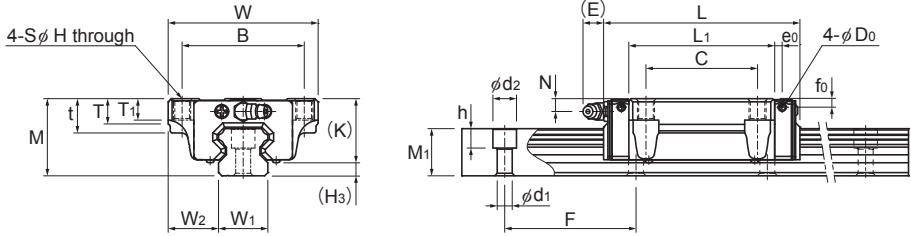


Models HSR-C, HSR-CM, HSR-LC, HSR-LCM, HSR-XC and HSR-XLC



Models HSR15 to 35C/LC/CM/LCM

Model No.	Outer dimensions			LM block dimensions													Pilot hole for side nipple			
	Height	Width	Length	B	C	S	H	L ₁	t	T	T ₁	K	N	E	Grease nipple	e ₀	f ₀	D ₀	H ₃	
	M	W	L																	
HSR 15C HSR 15CM	24	47	56.6	38	30	M5	4.5	38.8	11	7	7	19.3	4.3	5.5	PB1021B	3.2	3.9	3	4.7	
HSR 15LC HSR 15LCM	24	47	74.6	38	30	M5	4.5	56.8	11	7	7	19.3	4.3	5.5	PB1021B	3.2	3.9	3	4.7	
HSR 20C HSR 20CM	30	63	74	53	40	M6	5.4	50.8	10	9.5	10	26	5	12	B-M6F	3.1	3.4	3	4	
HSR 20LC HSR 20LCM	30	63	90	53	40	M6	5.4	66.8	10	9.5	10	26	5	12	B-M6F	3.1	3.4	3	4	
HSR 25C HSR 25CM	36	70	83.1	57	45	M8	6.8	59.5	16	11	10	30.5	6	12	B-M6F	3.5	4	3	5.5	
HSR 25LC HSR 25LCM	36	70	102.2	57	45	M8	6.8	78.6	16	11	10	30.5	6	12	B-M6F	3.5	4	3	5.5	
HSR 30C HSR 30CM	42	90	98	72	52	M10	8.5	70.4	18	9	10	35	7	12	B-M6F	5.2	6.2	5.2	7	
HSR 30LC HSR 30LCM	42	90	120.6	72	52	M10	8.5	93	18	9	10	35	7	12	B-M6F	5.2	6.2	5.2	7	
HSR 35C HSR 35CM	48	100	109.4	82	62	M10	8.5	80.4	21	12	13	40.5	8	12	B-M6F	5.5	5.6	5.2	7.5	
HSR 35LC HSR 35LCM	48	100	134.8	82	62	M10	8.5	105.8	21	12	13	40.5	8	12	B-M6F	5.5	5.6	5.2	7.5	
HSR 45C HSR 45LC	60	120	139 170.8	100	80	M12	10.5	98 129.8	25	13	15	50	10	16	B-PT1/8	6.1	6.6	5.2	10	
HSR 55C HSR 55LC	70	140	163 201.1	116	95	M14	12.5	118 156.1	29	13.5	17	57	11	16	B-PT1/8	5.6	7.7	5.2	13	
HSR 65XC HSR 65XLC	90	170	190.5 250	142	110	M16	14.5	138.5 198	37	21.5	23	76	19	16	B-PT1/8	6.8	14.6	5.2	14	

Model number coding

HSR25 C 2 QZ UU C0 M +1200L P T M -II

Model number

Type of LM block

With QZ Lubricator

Contamination protection accessory symbol (*1)

Stainless steel LM block

LM rail length (in mm)

Stainless steel LM rail
Symbol for LM rail jointed use

Symbol for No. of rails used on the same plane (*4)

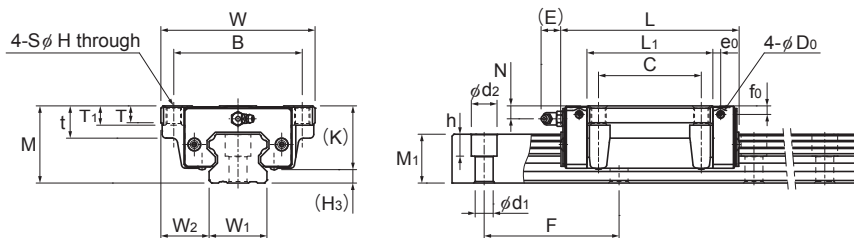
No. of LM blocks used on the same rail

Radial clearance symbol (*2)
Normal (No symbol)
Light preload (C1)
Medium preload (C0)

Accuracy symbol (*3)
Normal grade (No Symbol)/High accuracy grade (H)
Precision grade (P)/Super precision grade (SP)
Ultra precision grade (UP)

(*1) See contamination protection accessory on **A1-532**. (*2) See **A1-73**. (*3) See **A1-78**. (*4) See **A1-13**.

Note) This model number indicates that a single-rail unit constitutes one set. (i.e., required number of sets when 2 rails are used in parallel is 2 at a minimum.) Those models equipped with QZ Lubricator cannot have a grease nipple. When desiring a grease nipple for a model attached with QZ, contact THK.



Models HSR45 to 65C/LC/XC/LC

Unit: mm

LM rail dimensions						Basic load rating		Static permissible moment kN•m*					Mass	
Width W_1 ± 0.05	W_2	Height M_1	Pitch F	Length* $d_1 \times d_2 \times h$	Max	C kN	C_0 kN	M_A		M_B		M_C	LM block kg	LM rail kg/m
								1 block	Double blocks	1 block	Double blocks	1 block		
15	16	15	60	4.5×7.5×5.3	3000 (1240)	10.9	15.7	0.0945	0.527	0.0945	0.527	0.0998	0.2	1.5
15	16	15	60	4.5×7.5×5.3	3000 (1240)	14.2	22.9	0.194	0.984	0.194	0.984	0.145	0.29	1.5
20	21.5	18	60	6×9.5×8.5	3000 (1480)	19.8	27.4	0.218	1.2	0.218	1.2	0.235	0.35	2.3
20	21.5	18	60	6×9.5×8.5	3000 (1480)	23.9	35.8	0.363	1.87	0.363	1.87	0.307	0.47	2.3
23	23.5	22	60	7×11×9	3000 (2020)	27.6	36.4	0.324	1.8	0.324	1.8	0.366	0.59	3.3
23	23.5	22	60	7×11×9	3000 (2020)	35.2	51.6	0.627	3.04	0.627	3.04	0.518	0.75	3.3
28	31	26	80	9×14×12	3000 (2520)	40.5	53.7	0.599	3.1	0.599	3.1	0.652	1.1	4.8
28	31	26	80	9×14×12	3000 (2520)	48.9	70.2	0.995	4.89	0.995	4.89	0.852	1.3	4.8
34	33	29	80	9×14×12	3000 (2520)	53.9	70.2	0.895	4.51	0.895	4.51	1.05	1.6	6.6
34	33	29	80	9×14×12	3000 (2520)	65	91.7	1.49	7.13	1.49	7.13	1.37	2.0	6.6
45	37.5	38	105	14×20×17	3090	82.2 100	101 135	1.5 2.59	8.37 13.4	1.5 2.59	8.37 13.4	1.94 2.6	2.8 3.3	11 11
53	43.5	44	120	16×23×20	3060	121 148	146 194	2.6 4.46	14.1 22.7	2.6 4.46	14.1 22.7	3.43 4.56	4.5 5.7	15.1 15.1
63	53.5	53	150	18×26×22	3000	195 249	228 323	5.08 9.81	25 45.6	5.08 9.81	25 45.6	6.2 8.79	8.5 10.7	22.5 22.5

Note) The maximum length under "Length*" indicates the standard maximum length of an LM rail. (See [A1-206](#).)

Static permissible moment* 1 block: the static permissible moment with one LM block

Double blocks: static permissible moment when two LM blocks are in close contact with each other

Overall block length dimension (L)

The overall block lengths (L) in the dimension table are for when the contamination protection accessory symbol is UU or SS. The overall block length (L) will increase if another contamination protection accessory or lubricator is attached.

(See [A1-507](#) or [A1-528](#))

An "M" in the model number indicates the material of the LM block, LM rail, or balls are stainless steel.

Stainless steel products have superior corrosion resistance and environmental resistance.

*The diagram shows the side nipple pilot holes for when a grease nipple is desired for a product with LaCS or a QZ Lubricator.

In all other cases, the side nipple pilot holes will not be through holes.

Consult with THK if you desire drilling for grease nipple mounting. (See [A1-444](#).)